

Qingdao Tongli Packaging Products Co., Ltd

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PRODUCT DESCRIPTION

PRODUCT PHOTO	ITEMS	DETAILS	
	PRODUCT-ID	TL-R371	
	PRODUCT NAME	Customer-print-aluminum-foil-roll-for-powder-nutriments-25grams-3-sides-sealed-sachet	
	TYPE	3 Sides Seal	
	APPLICATION	Nutriments	
	VOLUME	25g	
	DIMENSION	W160*L120*500m/roll	
	FOIL STRUCTURE	PET12/AL7///LDPE60	
	THICKNESS	80 microns	
	CUSTOM	# Custom printing # Matte Lacquer Coating # Roll diameter less than 30cm	
VIDEO	https://youtu.be/GN8uq1eJUzM		
EXPLANATION ON FOIL STRUCTURE			
<p>PET12: Clear polyester film 12 microns, intended for outside print layer AL7: Aluminum foil metal sheet, 7 microns, human food grade LDPE: Low density polyethylene film human food grade</p> <p>There will be print inks and adhesive bonding layers which ranges from 2 to 3 gsm with thickness about 2 microns, so the final actual thickness of this foil laminate should be decided upon these factors.</p>			
HUMAN FOOD GRADE			
<p>All the film materials, ink and adhesive used in our products are human food grade subject to SGS test. Read here for more http://www.valuepackaging.cn/human-food-grade/</p>			
SOME TEST FOR REFERENCE			
Serial	TEST	EXPLAIN	POST LINK
#1			
#2			
#3			
#4			
#5			

TECHNICAL DATA SHEET

NO.	ITEM	STANDARDS	UNIT	TYPICAL VALUE	VIDEO LINK	
#1	Dimension Tolerance	Height	INTERNAL	%	±1%	
		Width	INTERNAL	%	±1%	
		Gusset	INTERNAL	%	±5%	
		Seal Width	INTERNAL	%	±5%	
		Thickness	INTERNAL	%		
#2	Print Appearance	INTERNAL				
#3	Yield		grams/m2	98		
#4	Tensile Strength	MD	ASTM-D-882	Mpa	40~50	https://www.youtube.com/watch?v=7NPQG65i2nY
		TD	ASTM-D-882	Mpa	45~55	https://www.youtube.com/watch?v=iMRF3LH06yQ
#5	Elongation	MD	ASTM-D638	% @23°C	25~35	https://www.youtube.com/watch?v=7NPQG65i2nY
		TD		% @23°C	25~40	https://www.youtube.com/watch?v=iMRF3LH06yQ
#6	COF	Static		@23°C	0.25	
		Dynamic		@23°C	0.22	
#7	Solvents Left	ASTM F1884	mg/m2	3-4	https://www.youtube.com/watch?v=Mm9gYg1IR88	
#8	Sealing Strength	ASTM F1884	N/15mm	54	https://www.youtube.com/watch?v=isXrpPgTuRg	
#9	Sealing Conditions	160~180 Celsius Degree for 1-1.5 Seconds				
#10	Bond Strength	ASTM F 904	N/15mm	5~6		
#11	Burst Impact Strength	ASTM D1709	J	0.5~0.6	https://www.youtube.com/watch?v=7uuWJP8QsZU	
#12	Anti-Puncture Ability	Q/3700SDXS	N	7~8	https://www.youtube.com/watch?v=rXDFkWFdWRc	
#13	Drop Test Ability	Q/3700SDXS	cm	160		
#14	Anti-pressure Ability	Q/3700SDXS	kg	60		
#15	Water Vapor Transmission Rate	ASTM E 96	g/m2/24hr	0.01	https://www.youtube.com/watch?v=81jcwDKiQ44	
#16	Oxygen Transmission Rate	ASTM D 372-99	cc/m2/24hr	0.01	https://www.youtube.com/watch?v=81jcwDKiQ44	

This technical data sheet is intended to describe the products we are able to provide for our customers, and actual parameters should be subject to the final test report provided by the manufacturer. If you have any questions regarding the test items, just reach us for further assistance.

China Manufacturer:

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Take Around Our Factory

<https://www.youtube.com/watch?v=Dxo85MAEctw>