



Data Sheet

Product Name: 250g unprint zipperlock Kraft paper bag with front window

Product ID: TL-39



Product Specification

| | | | |
|------------------------------|--|-----------------------|---------------------------------|
| BagType | Bottom Gusset | Sizes | W150 X H250+ BG70mm |
| Application | Bottom Gusset | Foil Structure | MatteBOPP18/KraftPaper67///LDPE |
| Volume | 250 | Thickness | 170 microns |
| Zipperlock | Inner Zipper | Window | Matte Window on |
| Spout | | Rounded Corner | YES |
| Valve | | Tear Notch | |
| Handle | | Hang Hole | |
| Shape | | Die Cut | |
| Matte Finish | | Tin Tie | |
| Note | | | |
| Video | https://www.youtube.com/watch?v=Nj4xOR7gkus | | |
| Materials Description | MatteBOPP18-biaxial orientated polypropylene film, 18microns, with matte finish on the outside KraftPaper67-Kraft paper, 67gsm (grams per square meter) LDPE-low density polyethylene film, with thickness from 30~200 microns | | |

Technical Data Sheet

| NO. | TEST ITEM | STANDARDS | UNIT | VALUE | RESULT | |
|-----|---------------------|---------------|------------|----------------------|---------|----|
| 1 | Dimension Tolerance | Height | INTERNAL | % | ±1% | OK |
| | | Width | INTERNAL | % | ±1% | OK |
| | | Gusset | INTERNAL | % | ±10% | OK |
| | | Seal Width | INTERNAL | % | ±10% | OK |
| | | Thickness | INTERNAL | % | ±5% | OK |
| 2 | Print Appearance | INTERNAL | | No Naked eye defects | OK | |
| 3 | Tensile Strength | MD | ASTM-D-882 | N/15mm | ≥40 | OK |
| | | TD | ASTM-D-882 | N/15mm | ≥40 | OK |
| 4 | Solvents Left | ASTM F1884 | <20mg/m2 | ≤8 | OK | |
| 5 | Peel Strength | ASTM F 904 | N/15mm | ≥3.0 | OK | |
| 6 | Heal Seal Strength | ASTM F 1921 | N/15mm | ≥40 | OK | |
| 7 | Tear Strength | ASTM D1004 | N | ≥6.0 | OK | |
| 8 | Pressure Resistance | Q/3700SDXS | N | 260 | OK | |
| 9 | Drop Ability | Q/3700SDXS | mm | 800 | OK | |
| 10 | WVTR | ASTM E 96 | g/m2/24hr | ≤4.25 | 3.87 | |
| 11 | OTR | ASTM D 372-99 | cc/m2/24hr | ≤1555.52 | 1414.11 | |

This technical data sheet is intended to describe the products we are able to provide for our customers, and actual parameters should be subject to the final test report provided by the manufacturer.

QC & Test Video

| | |
|--------------------------------------|---|
| In-line Print Inspection | https://www.youtube.com/watch?v=tyxN0wdmdY |
| Daily QC Work for Bag-Making | https://www.youtube.com/watch?v=GFu0eZR0k0 |
| Airtight For Zipper Paper Pouch | https://www.youtube.com/watch?v=wbSvV2Sf3d4 |
| Airtight For Zipper Standup Pouch | https://www.youtube.com/watch?v=N4ILIODxiWQ |
| Seal Property Test | https://www.youtube.com/watch?v=fZR30AnScKl |
| Solvent Left Test | https://www.youtube.com/watch?v=Mm9gYq1IR88 |
| Drop Test For 3Liter Spout Doypack | https://www.youtube.com/watch?v=xIO9eclimVo |
| Penetration Test With Color Agent | https://www.youtube.com/watch?v=qU3Hqmk2bdU |
| Standing Effect For 3Liter Spout Bag | https://www.youtube.com/watch?v=TFfLEBr96bY |
| Scratch Lines On Coffee Bag | https://www.youtube.com/watch?v=bMkAriLwUX8 |
| Drop Test For 3-5L Spout Doypack | https://www.youtube.com/watch?v=SSWrn1Pf5qU |
| Drop Test For 2L Spout Doypack | https://www.youtube.com/watch?v=odBjPs09sa8 |

Manufacturer:

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Take Around Our Factory

<https://www.youtube.com/watch?v=Dxo85MAECtw>